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D130-700-021
Job Sheet 186479



Part No: D130-700-021

Job Qty: 2 ea

Part Name: EC130 Bearpaw Wearplates



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/16/18

Job Tracking No:

Due Date: 12/17/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP Rev:A 10.12.09 as per dsi revA DD verf:EC

Ship Via:

onbess

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	2 Ea		12/17/18	0.00	0.00	Start Up Stores/Pkg-1			NOV 22 2018
105	Packaging	2 pcs		12/17/18	0.00	0.00	Packaging1-1			DEC 03 2018
110	QC	2 pcs		12/17/18	0.00	0.00	QC4			DEC 03 2018
120	Packaging	2 pcs		12/17/18	0.00	0.00	Packaging3-1			DEC 03 2018
125	DC	2 pcs		12/17/18	0.00	0.00	DC			DEC 03 2018
130	QC21-FG	2 Ea		12/17/18	0.00	0.00	QC21			DEC 03 2018

Part Op 120 - Identify and pack for shipping as per PPP D130-700-021 and DSI9434 Location:FG128
Descriptions: 125 - Photocopy bluefile and type labels per PPP D130-700-021 and DSI9434 CHG 001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-12A	Bolt	8 Ea (4 ea)	90-Start up Operation	507911
AN4-15A	Bolt	16 Ea (8 ea)	90-Start up Operation	5107730
D3862-041	Wearplate Weldment	4 Ea (2 ea)	90-Start up Operation	5125264
MS21042L4	Nut	24 Ea (12 ea)	90-Start up Operation	5009736
NAS1149D0463J	Washer	24 Ea (12 ea)	90-Start up Operation	5072780

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-12A	8	153	0
	AN4-15A	16	100	0
	D3862-041	4	3	0
	MS21042L4	24	1,888	0
	NAS1149D0463J	24	2,662	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																						
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																						
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																						
Large Fab ☐	Composite ☐	Supplier ☐																							
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																		
Description Work Order Deviation				Disposition																					
				Completed By																					
				Hand / Supervisor Approval Verification																					
				QA Coordinator Approval																					
Root Cause		FAULT CATEGORY																							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐				 Container No: S133864 Part: D130-700-021 Job No: 186479 Serial No/Batch: S133864 Revision: Inspector: Exp Date: Instructions: TC STC SH93-4 Issue 18a F4A0916 SR000281 1270 Aberdeen Street Hawkebury, ON K6A 1K7 CANADA TEL: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com																		
Design ☐	Operator ☐	Bending ☐	Set-up ☐																						
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐																						
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐																						
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐																						
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐																						
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐																						
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐																						
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐																						
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐																						
Past Expiry Date ☐	Manufacturing Process ☐																								
Misidentified ☐	Past Due ☐																								
		OTHER :																							

Change Record

PAGE 1 OF 1

Part Number: D130-700-021

Description: EC130 BEARPAW WEARPLATE[illegible]

